

## Technical Data Sheet

***Icorene* 3560-2A936G CENT Gun Gray**

Linear Low Density Polyethylene

**Product Description**

*Icorene* 3560 is a polyethylene developed for rotational molding applications. Intended applications are primarily large hollow objects, including toys, playground equipment, and a variety of other products.

|                          |                                                 |
|--------------------------|-------------------------------------------------|
| <b>Processing Method</b> | Rotomolding                                     |
| <b>Attribute</b>         | Low Temperature Impact Resistance; UV Resistant |
| <b>Forms</b>             | Pellets; Powder                                 |
| <b>Appearance</b>        | Black; Colors Available                         |
| <b>Additive</b>          | UV Stabilizer                                   |
| <b>Application</b>       | General Purpose; Toys                           |

| Typical Properties                                     | Nominal Value | Units             | Test Method |
|--------------------------------------------------------|---------------|-------------------|-------------|
| <b>Physical</b>                                        |               |                   |             |
| Melt Flow Rate, (190 °C/2.16 kg)                       | 6.7           | g/10 min          | ASTM D1238  |
| Density                                                | 0.935         | g/cm <sup>3</sup> | ASTM D1505  |
| <b>Mechanical</b>                                      |               |                   |             |
| Tensile Strength at Yield, (51 mm/min, Type IV)        | 18.3          | MPa               | ASTM D638   |
| Environmental Stress Crack Resistance                  |               |                   |             |
| (F50, 10% Igepal)                                      | 50.0          | hr                | ASTM D1693  |
| (F50, 100% Igepal)                                     | >1000         | hr                | ASTM D1693  |
| Flexural Modulus                                       | 696           | MPa               | ASTM D790   |
| <b>Impact</b>                                          |               |                   |             |
| Impact Strength                                        |               |                   |             |
| (-40 °C, 3.18 mm, Rotational Molded)                   | 71            | J                 | ARM         |
| (-40 °C, 6.35 mm, Rotational Molded)                   | 217           | J                 | ARM         |
| <b>Thermal</b>                                         |               |                   |             |
| Deflection Temperature Under Load Unannealed (264 psi) | 38.3          | °C                | ASTM D648   |
| Deflection Temperature Under Load Unannealed (66 psi)  | 54.4          | °C                | ASTM D648   |